

SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision date 17-Apr-2023

Revision Number 1

1. Identification	
Product identifier	
Product Name	Chrome Etch B
Other means of identification	
Product Code(s)	8469
UN number or ID number	UN1760
Synonyms	No information available
Recommended use of the chemica	al and restrictions on use
Recommended use	Industrial use Laboratory use Industrial Manufacturing (all)
Restrictions on use	No information available
Details of the supplier of the safet	y data sheet
<u>Supplier Address</u> Columbus Chemical Industries, I N4335 Temkin Rd. Columbus, WI 53925 USA Phone: (920) 623-2140 Fax: (920) 623-2577 www.columbuschemical.com	nc.
Emergency telephone number	
24 Hour Emergency Phone Numbe	er CHEMTREC: 1-800-424-9300 for US / 703-527-3887 outside US
Emergency Telephone	911
2. Hazard(s) identification	
<u>Classification</u>	
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Reproductive toxicity	Category 2
Hazards not otherwise classified (Not applicable	HNOC)
<u>Label elements</u> Danger	

Hazard statements

H314 - Causes severe skin burns and eye damage H361 - Suspected of damaging fertility or the unborn child



Precautionary Statements - Prevention

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P260 - Do not breathe dusts or mists

P264 - Wash face, hands and any exposed skin thoroughly after handling

P280 - Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

P310 - Immediately call a POISON CENTER or doctor

P321 - Specific treatment (see First-Aid Measures on SDS)

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower

P363 - Wash contaminated clothing before reuse

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing

P301 + P330 + P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

Precautionary Statements - Storage

P405 - Store locked up

Precautionary Statements - Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Other information

Harmful to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No	Weight-%	Formula	Molecular Weight
Water	7732-18-5	Balance	H ₂ O	18.00 g/mol
Potassium hydroxide	1310-58-3	6-8	KOH	56.11 g/mol
Potassium permanganate	7722-64-7	1-2	KMnO₄	158.03 g/mol

4. First-aid measures

Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.	
Inhalation	Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical attention.	
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.	
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical attention.	
Ingestion	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.	
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Wear personal protective clothing (see section 8).	
Most important symptoms and effects, both acute and delayed		
Symptoms	Burning sensation.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.	

5. Fire-fighting measures

Suitable Extinguishing Media Large Fire	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. CAUTION: Use of water spray when fighting fire may be inefficient.	
	CAUTION. Use of water spray when lighting life may be menticient.	
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.	
Specific hazards arising from the chemical	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors.	
Explosion data Sensitivity to mechanical impac	t None.	
Sensitivity to static discharge	None.	
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.	

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Attention! Corrosive material. Avoid contact with skin, eyes or clothing. Ensure adequat ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.	
Other information	Refer to protective measures listed in Sections 7 and 8.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	

Methods for cleaning up	Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.
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Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Store locked up. Keep out of the reach of children. Store away from other materials.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Potassium hydroxide	Ceiling: 2 mg/m ³	(vacated) Ceiling: 2 mg/m ³	Ceiling: 2 mg/m ³
Potassium permanganate	TWA: 0.02 mg/m ³ Mn respirable particulate matter TWA: 0.1 mg/m ³ Mn inhalable particulate matter	(vacated) Ceiling: 5 mg/m³ Ceiling: 5 mg/m³ Mn	IDLH: 500 mg/m³ Mn TWA: 1 mg/m³ Mn STEL: 3 mg/m³ Mn

Appropriate engineering controls

Engineering controls	Showers
	Eyewash stations
	Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection	Tight sealing safety goggles. Face protection sh	nield.

Hand protection Wear suitable gloves. Impervious gloves.

Skin and body protection	Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties				
Physical state	Liguid			
Appearance	Opaque			
Color	Purple			
Odor	Odorless			
Odor threshold	No information available			
Property	Values	Remarks • Method		
pH	No data available	No data available		
pH (as aqueous solution)	No data available	No data available		
Melting point / freezing point	No data available	No data available		
Initial boiling point and boiling	No data available	No data available		
range				
Flash point	No data available	No data available		
Evaporation rate	No data available	No data available		
Flammability	No data available	No data available		
Flammability Limit in Air				
Upper flammability or explosive	No data available	No data available		
limits				
Lower flammability or explosive	No data available	No data available		
limits				
Vapor pressure	No data available	No data available		
Relative vapor density	No data available	No data available		
Relative density	1.0860	No data available		
Water solubility	Completely soluble	No data available		
Solubility(ies)	No data available	No data available		
Partition coefficient	No data available	No data available		
Autoignition temperature	No data available	No data available		
Decomposition temperature				
Kinematic viscosity	No data available	No data available		
Dynamic viscosity	No data available	No data available		
Other information				
Explosive properties	No information available			
Oxidizing properties	No information available			
Softening point	No information available			
Molecular weight				
VOC content	No information available			
Liquid Density	No information available			
Bulk density	No information available			

10. Stability and reactivity

Reactivity

No information available.

Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods.
Incompatible materials	Acids. Bases. Oxidizing agent.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	(based on components). Ir headache, dizziness, and tightness in the chest, sho	weakness for several hours. Pulr rtness of breath, bluish skin, deci ed corrosive substances can lead	es may cause coughing, choking, nonary edema may occur with reased blood pressure, and
Eye contact	damage. (based on compo	ubstance or mixture is not availal onents). Corrosive to the eyes an ause irreversible damage to eyes	d may cause severe damage
Skin contact	Specific test data for the second components). Causes burn	ubstance or mixture is not availal ns.	ble. Corrosive. (based on
Ingestion	components). Ingestion ca cause severe burning pain blood. Blood pressure may mouth. Swelling of the thro	ubstance or mixture is not availal uses burns of the upper digestive in the mouth and stomach with decrease. Brownish or yellowish at may cause shortness of breat be fatal if swallowed and enters	e and respiratory tracts. May vomiting and diarrhea of dark h stains may be seen around the h and choking. May cause lung
Symptoms related to the physic	cal, chemical and toxicological	characteristics	
Symptoms	Redness. Burning. May ca	use blindness. Coughing and/ or	wheezing.
Acute toxicity			
Numerical measures of toxicity			
The following values are calcul ATEmix (oral)	5,357.10 mg/kg	ne GHS document	
ATEmix (dermal)	100,000.00 mg/kg 99,999.00 ppm		
ATEmix (inhalation-gas) ATEmix (inhalation-vapor)	99,999.00 ppm 99,999.00 mg/l		
ATEmix (inhalation-dust/mi			
Component Information			
Chemical name	Oral LD50	Dermal LD50	Inhalation LC50

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Water	>90 mL/kg (Rat)	-	-
Potassium hydroxide	284 mg/kg (Rat)	-	-
Potassium permanganate	= 750 mg/kg (Rat)	> 2000 mg/kg (Rat)	-

Delayed and immediate effects as v	vell as chronic effects from short and long-term exposure
Skin corrosion/irritation	Classification based on data available for ingredients. Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes serious eye damage. Causes burns.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	Suspected of damaging fertility or the unborn child.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Target organ effects	Kidney, Respiratory system, Eyes, Skin, Central nervous system, Blood.
Aspiration hazard	No information available.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information

Ecotoxicity

Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Potassium hydroxide	-	-	-	-
Potassium permanganate	_	LC50: 2.97 - 3.11mg/L (96h, Cyprinus carpio) LC50: 3.16 - 3.77mg/L (96h, Cyprinus carpio) LC50: =2.3mg/L (96h, Lepomis macrochirus) LC50: 1.8 - 5.6mg/L (96h, Lepomis macrochirus) LC50: =2.7mg/L (96h, Lepomis macrochirus) LC50: 1.08 - 1.38mg/L (96h, Oncorhynchus mykiss)	-	_

LC50: 0.769 - 1.27mg/L	
(96h, Oncorhynchus	
mykiss)	

Persistence and degradability

No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Potassium hydroxide	0.83

Other adverse effects

No information available.

13. Disposal consideration	S
Disposal methods	
Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.
California Hazardous Waste Status	This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT_	Regulated
UN number or ID number	UN1760
Proper shipping name	Corrosive liquids, n.o.s. (potassium hydroxide)
Transport hazard class(es)	8
Packing group	II
DOT Marine Pollutant	No
<u>TDG</u>	Regulated
UN number or ID number	UN1760
UN proper shipping name	Corrosive liquids, n.o.s. (potassium hydroxide)
Transport hazard class(es)	8
Packing group	II
<u>ICAO (air)</u>	Regulated
UN number or ID number	UN1760
UN proper shipping name	Corrosive liquids, n.o.s. (potassium hydroxide)
Transport hazard class(es)	8
Packing group	II
IATA_	Regulated
UN number or ID number	UN1760
UN proper shipping name	Corrosive liquids, n.o.s. (potassium hydroxide)
Transport hazard class(es)	8
Packing group	II
IMDG	Regulated
UN number or ID number	UN1760

UN proper shipping name	Corrosive liquids, n.o.s. (potassium hydroxide)
Transport hazard class(es)	8
Packing group	II

15. Regulatory information

International Inventories	
TSCA	Complies.
DSL/NDSL	Complies.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

- **ENCS** Japan Existing and New Chemical Substances
- IECSC China Inventory of Existing Chemical Substances
- **KECL** Korean Existing and Evaluated Chemical Substances
- **PICCS** Philippines Inventory of Chemicals and Chemical Substances
- AICS Australian Inventory of Chemical Substances
- **NZIOC** New Zealand Inventory of Chemicals

US Federal Regulations

<u>SARA 313</u>

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

ARA 313 - Threshold Values %
1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Potassium hydroxide	1000 lb	-	-	Х
Potassium permanganate	100 lb	-	-	Х

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Potassium hydroxide	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

Potassium permanganate	100 lb	-	RQ 100 lb final RQ	ĺ
			RQ 45.4 kg final RQ	

US State Regulations

<u>California Proposition 65</u> This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Water	-	-	Х
Potassium hydroxide	Х	Х	Х
Potassium permanganate	Х	Х	Х

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information			
	pecial hazards - ersonal protection X		
Key or legend to abbreviations and acronyms used in the safety data sheet			
Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION			
TWATWA (time-weighted average)STELSTEL (Short Term ExpoCeilingMaximum limit value*Skin designation	bosure Limit)		
Key literature references and sources for data used to compile the SDS Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) EPA (Environmental Protection Agency) Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) National Institute of Technology and Evaluation (NITE) Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development Screening Information Data Set World Health Organization			
Revision date 17-Apr-2023			
Revision Note No information available.			
<u>Disclaimer</u> The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage,			

transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet